

VOLKSWAGEN

Passat/Santana 1.6

1983 to 1988

Engine & Cooling

Fuel

Ignition

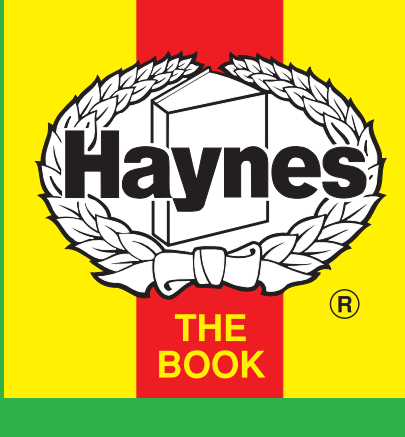
Electrical

Running gear

Torque settings

Capacities

Notes & Illustrations



Automotive Technical
DATA BOOK

Click on one of the buttons above to view data for this car. To return to this screen and make another choice, click anywhere on the data screen.

MENU

HELP

Engine and cooling system

Passat/Santana 1.6

1983 to 1988

Type		DT. 55kW
Capacity (cm ³) / number of cylinders		1595 / 4
Compression ratio / pressure	bar	9.0 / ≥7.0
Oil pressure	bar	[2.0]
Oil temperature	°C	80
Valve clearance - inlet	mm	0.20 to 0.30'
Valve clearance - exhaust	mm	0.40 to 0.50'
Firing order		1-3-4-2
No 1 cylinder position		TBE
Thermostat opening temperature	°C	87
Radiator cap pressure	bar	1.2 to 1.5

Fuel system

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1983 to 1988

Idle speed - manual [auto]	rpm	750±50
Fast idle speed - manual [auto]	rpm	3000±200
CO @ idle speed [3000 rpm] - see page VI	%	1.0±0.5
HC @ idle speed [3000 rpm] - see page VI	ppm	≤1200
CO2 @ idle speed [3000 rpm] - see page VI	%	–
O2 @ idle speed [3000 rpm] - see page VI	%	–
Carburettor / fuel injection		Solex/Pierburg
Type / ref		2E2
Main jet / needle		107.5, 127.5
Injection pressure	bar	–
Pump pressure	bar	0.20 to 0.25
Octane rating	RON	91[E 91 RON]

Ignition system

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Type		TCI-H
Ignition coil		Bosch
Primary resistance	ohms	0.52 to 0.76
Ballast resistor	ohms	–
Voltage - Tmnl 15(+) to earth	V	–
Distributor		Bosch
Points gap (air gap)	mm	–
Dwell angle	° (%)	–
Condenser capacity	µF	–
Rotation		Clockwise
Ignition timing - basic [static	° Crankshaft @ rpm	18±1 BTDC @ 750±50
V = Vacuum NV = No Vacuum		V
Total ignition advance	° Crankshaft @ rpm	–
	° Crankshaft @ rpm	–
	° Crankshaft @ rpm	–
Centrifugal check.	° Crankshaft @ rpm	0 @ 850 to 1200
	° Crankshaft @ rpm	4 to 8 @ 1600
	° Crankshaft @ rpm	27 to 31 @ 4500
Vacuum range check	mbar	160 to 310
Maximum vacuum advance	° Crankshaft	13 to 17
Spark plugs		Bosch/Champion
Type		W8DTC / N9BYC4
Electrode gap	mm	0.90 to 1.10

Electrical system

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Battery	V / CC / RC	12 / 175 / 60
Alternator voltage / full load current / engine rpm		–
Starter motor current / voltage - cranking	A / V	–
- locked	A / V	–

Running gear

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Brakes -		
Front (min. friction material thickness)	mm	7.0
Rear (min. friction material thickness)	mm	2.5

Tyres		
Saloon	Size	165x13: 185/70x13
Estate / Van	Size	165x13: 185/70x13
Pressure - front / rear - Saloon	bar	1.8 / 1.8
- Estate / Van	bar	1.8 / 1.8

Front suspension / wheel alignment		
Toe-in (+) / Toe-out (–)	mm [°]	[+10'±10']
Camber		-40'±30'
Castor		+30'[PAS 84 ►: +1°25']±30'
King pin inclination		–

Rear suspension / wheel alignment		
Toe-in (+) / Toe-out (–)	mm [°]	[+25'±15']
Camber		-1°40'±20'

Torque wrench settings

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Cylinder head - stage 1	Nm	40
- stage 2	Nm	60
Cylinder head - stage 3	Nm	+ 90°
- stage 4	Nm	+ 90°
Big-end bearings	Nm	M9: 45²
Main bearings	Nm	65³
Clutch cover	Nm	25
Flywheel [driveplate]	Nm	60 + 90° N
Front hubs	Nm	230
Rear hubs	Nm	WSM
Wheel nuts / bolts	Nm	110
Spark plugs	Nm	30

Capacities

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1983 to 1988

Engine oil & filter	litres	3.0
Gearbox - 4-speed [5-speed]	litres	1.7 [2.0]
Automatic transmission - refill	litres	–
Final drive	litres	WT
Cooling system	litres	6.0
Fuel tank	litres	68

Notes and Illustrations

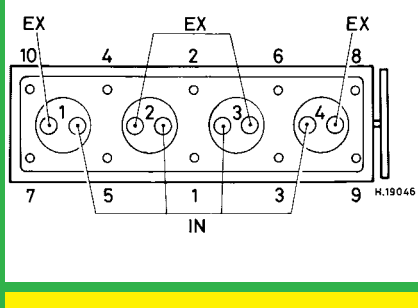
¹86 ►: 0: Hydraulic adjusters

²M8: 30 + 90°

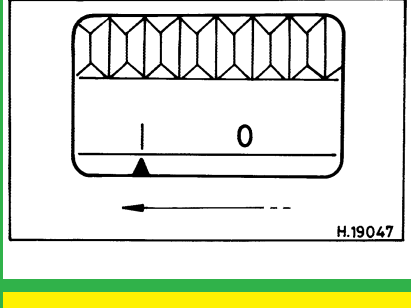
³Replace with fully threaded shank bolts: 65 + 90°

1: Idle speed

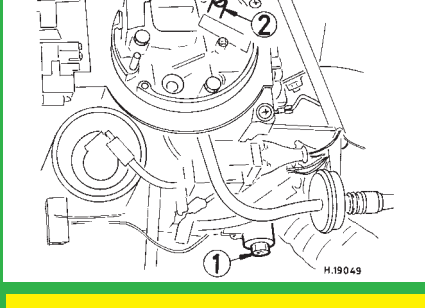
2: CO / Mixture



1595 cm³



1595 cm³



Solex / Pierburg 2E2