

VOLKSWAGEN

Passat 2.8 VR6

1993 to 1996

Engine & Cooling

Fuel

Ignition

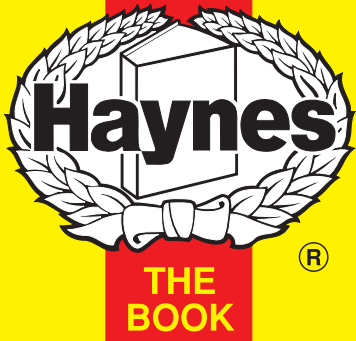
Electrical

Running gear

Torque settings

Capacities

Notes & Illustrations



Automotive Technical

DATA BOOK

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HELP

Engine and cooling system

Passat 2.8 VR6

1993 to 1996

Type		AAA VR6 128kW
Capacity (cm ³) / number of cylinders		2792 / 6
Compression ratio / pressure	bar	10.0 / ≥7.5
Oil pressure	bar	[2.0]
Oil temperature	°C	80
Valve clearance - inlet	mm	0: Hyd.
Valve clearance - exhaust	mm	0: Hyd.
Firing order		1-5-3-6-2-4
No 1 cylinder position		PER
Thermostat opening temperature	°C	80 to 105
Radiator cap pressure	bar	1.3 to 1.5

Fuel system

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Idle speed - manual [auto]	rpm	650 to 750
Fast idle speed - manual [auto]	rpm	2500 to 2800
CO @ idle speed [3000 rpm] - see page VI	%	—
HC @ idle speed [3000 rpm] - see page VI	ppm	—
CO2 @ idle speed [3000 rpm] - see page VI	%	—
O2 @ idle speed [3000 rpm] - see page VI	%	—
Carburettor / fuel injection		_Bosch
Type / ref		M2.7 / M2.9-Motronic
Main jet / needle		—
Injection pressure	bar	3.5
Pump pressure	bar	4.0
Octane rating	RON	95[U]

Ignition system

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Type		Motronic Static
Ignition coil		—
Primary resistance	ohms	—
Ballast resistor	ohms	—
Voltage - Tmnl 15(+) to earth	V	—
Distributor		—
Points gap (air gap)	mm	—
Dwell angle	° (%)	—
Condenser capacity	µF	—
Rotation		—
Ignition timing - basic [static	° Crankshaft @ rpm	4 to 8 BTDC fluctuating. N/A
V = Vacuum NV = No Vacuum		—
Total ignition advance	° Crankshaft @ rpm	Computer control
	° Crankshaft @ rpm	—
	° Crankshaft @ rpm	—
Centrifugal check.	° Crankshaft @ rpm	Computer control
	° Crankshaft @ rpm	—
	° Crankshaft @ rpm	—
Vacuum range check	mbar	Computer control
Maximum vacuum advance	° Crankshaft	—
Spark plugs		NGK
Type		BKR5EKU
Electrode gap	mm	0.70

Electrical system

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Battery	V / CC / RC	—
Alternator voltage / full load current / engine rpm		—
Starter motor current / voltage - cranking	A / V	—
- locked	A / V	—

Running gear

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Brakes -		
Front (min. friction material thickness)	mm	7.0 with backing
Rear (min. friction material thickness)	mm	7.0 with backing

Tyres		
Saloon	Size	205/50x15: 195/55x15
Estate / Van	Size	205/50x15: 195/55x15
Pressure - front / rear - Saloon	bar	—
- Estate / Van	bar	—

Front suspension / wheel alignment		
Toe-in (+) / Toe-out (–)	mm [°]	[0±10']
Camber		-1°10'±20'
Castor		3°20'±30' N/A
King pin inclination		—

Rear suspension / wheel alignment		
Toe-in (+) / Toe-out (–)	mm [°]	[20'±10']
Camber		-1°30'±10' N/A

Torque wrench settings

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Cylinder head - stage 1	Nm	40
- stage 2	Nm	60
Cylinder head - stage 3	Nm	+90°
- stage 4	Nm	+90°
Big-end bearings	Nm	30 +90°
Main bearings	Nm	30 +180°
Clutch cover	Nm	—
Flywheel [driveplate]	Nm	60 +90°
Front hubs	Nm	WSM
Rear hubs	Nm	WSM
Wheel nuts / bolts	Nm	110
Spark plugs	Nm	25

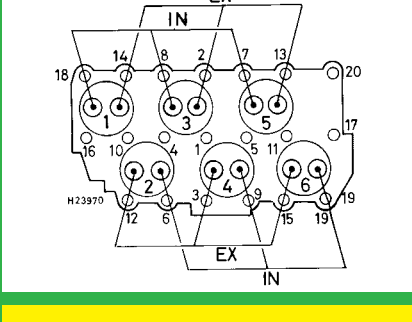
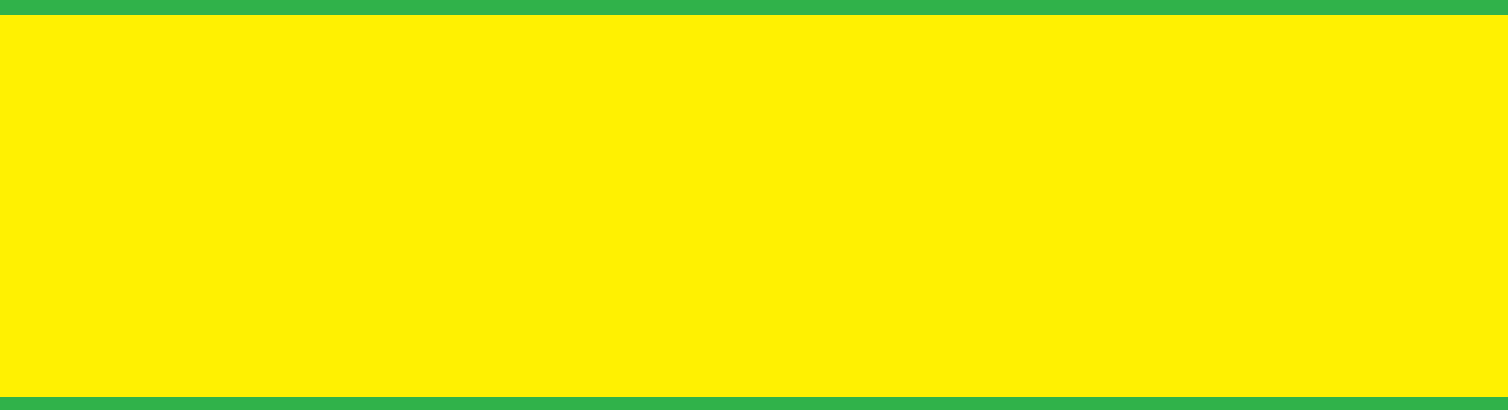
Capacities

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1993 to 1996

Engine oil & filter	litres	5.5
Gearbox - 4-speed [5-speed]	litres	2.0
Automatic transmission - refill	litres	3.0
Final drive	litres	AT: 0.75
Cooling system	litres	10.0
Fuel tank	litres	—

Notes and Illustrations



2792 cm³